

Date: Thursday, 15/01/2009 11:13:16 AM
 User: Julie Dawson

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: BRACKET LOCATOR		
Job Number	: 44777					
Estimate Number	: 11230					
P.O. Number	:			Part Number	: D23693	
This Issue	: 15/01/2009		S.O. No. :	Drawing Number	: D2369 REV A	
Prsht Rev.	: NC			Project Number	: N/A	
First Issue	: / /		Type	Drawing Revision	: A	
Previous Run	: 39640			Material	:	
Written By	:			Due Date	: 30/01/2009	
Checked & Approved By	<u>JUL 09.01.15</u>			Qty:	6 Um: Each	
Comment	: Est Rev A Removed from 9 Digit 05-12-05 JLM			Est Rev:B	Now on Waterjet 07-05-28 JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M5052H32S040	5052-H32 .040 Sheet	
Comment: Qty.: 1.4217 sf(s)/Unit Total : 8.5302 sf(s) Material: 5052-H34 or H32 0.040" thick (M5052H32S.040) Batch: <u>1090S8</u> <u>B 9-2-9</u> (Q)			
2.0	WATER JET	FLOW WATER JET	
<u>A</u> <u>A</u> <u>B 9-2-9</u>			
Comment: FLOW WATER JET			
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
<u>B 9-2-9</u>			
Comment: INSPECT PARTS AS THEY COME OFF MACHINE			
4.0	QC8	SECOND CHECK	
<u>S 09/02/09 (X9)</u>			
Comment: SECOND CHECK			
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
<u>B 9-2-9</u>			
Comment: SMALL & MEDIUM FAB RESOURCE 1			
6.0	QC5	INSPECT WORK TO CURRENT STEP	
<u>S 09/02/09 (X9)</u>			
Comment: INSPECT WORK TO CURRENT STEP			

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Job Number:



Seq. #: Machine Or Operation:

Description :

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

ST 178

SS 09/02/09 (x 9)

8.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 09-02-10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	W4777
Description: Deck Plate Locator Bracket	Part Number:	D2369-3
Inspection Dwg: D2369 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

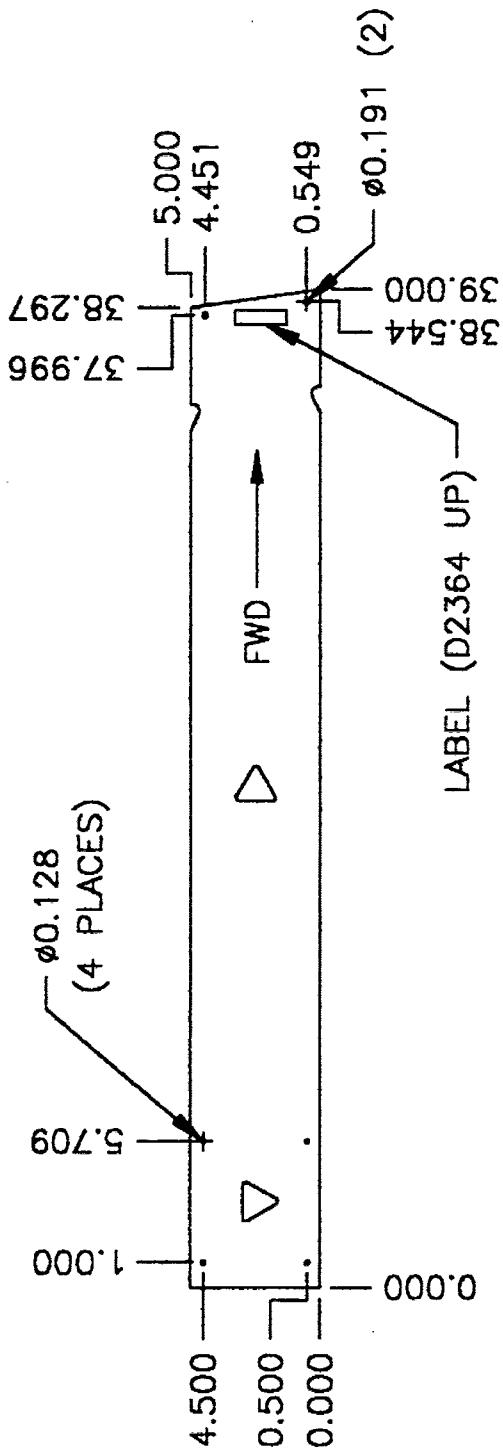
X First Article Prototype

Measured by:	<u>18</u>	Audited by:	<u>5</u>	Prototype Approval:	N/A
Date:	9-7-9	Date:	09/08/09	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	04.06.25	New Issue P/O D350-616-015	KJ/JLM	SJM

DART

DESIGN B WILLIAMS	DRAWN BY B WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>B W</i>	APPROVED <i>A</i>	DRAWING NO. D2369	REV. A SHEET 1 OF 2
DATE 95:02:20		TITLE DECK PLATE LOCATOR BRACKET	SCALE 1:7

RELEASED
96 06 10

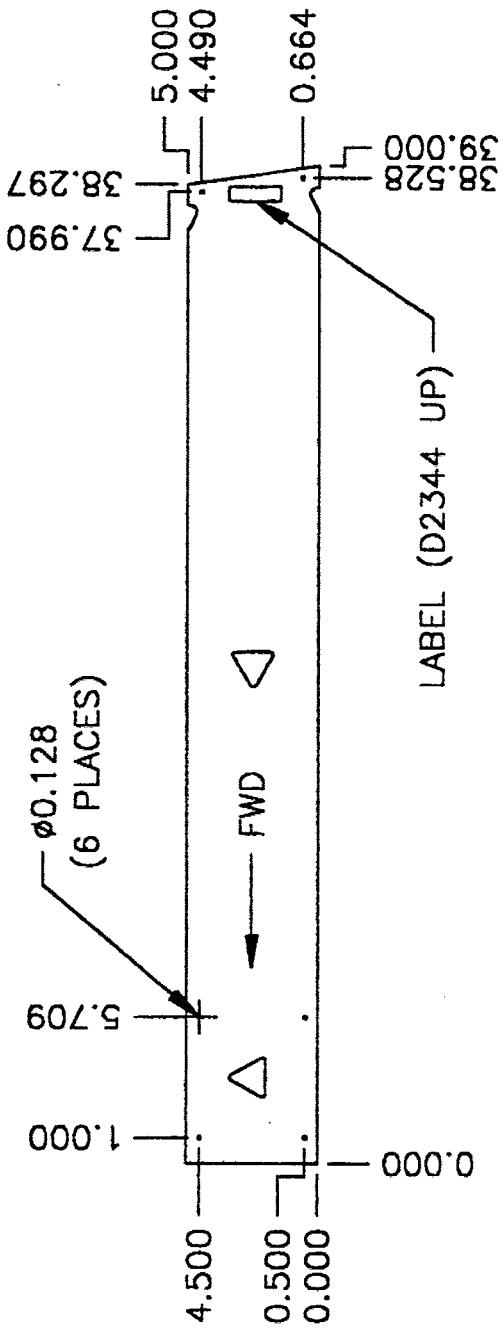
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RETURN TO
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WITHOUT NOTICE
WORK ORDER
NO. *H4777*

D2369-1

MATERIAL: 5052-H34 0.040 THICK

DART

DESIGN B WILLIAMS	DRAWN BY B WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>bwm</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2369	REV. A SHEET 2 OF 2
DATE 95:02:20		TITLE DECK PLATE LOCATOR BRACKETS	SCALE 1:7

RELEASED
96 06 10

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WORK ORDER
NO 14777

D2369-3

MATERIAL: 5052-H34 0.040 THICK